

#contractlamination



## YOUR SPECIALIST FOR TEXTILE LAMINATION

WICO, seated in Pirmasens, Germany, is a specialist for textile coating and lamination. Founded in 1991, WICO offers many years of know-how and professional service orientation in the sector of contract coating and lamination. The company can refer to longtime customer contacts in different industry sectors.

WICO focuses on a continuous, market-oriented and sustainable business development. This includes the gradual expansion and modernization of systems engineering.

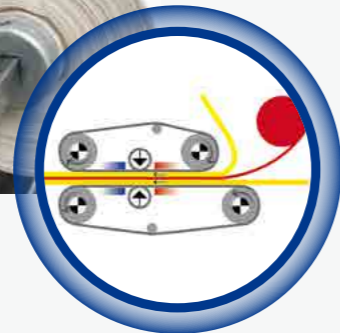


**WICO** GmbH  
Textilbeschichtung und -kaschierung

**Flatbed lamination**

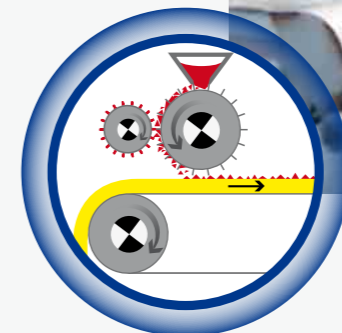


Via our flatbed calendar lamination, materials are joined gently with each other by use of hotmelt webs or films. With evenly spread pressure and temperature, high quality laminations can be realised; work widths from 1 m to 1.60 m; smaller widths: upon request. Basis of the hotmelt webs or films: modified EVA, CoPES, CoPA, TPU.

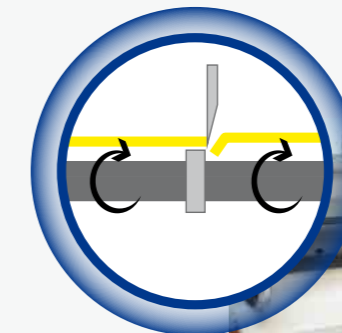
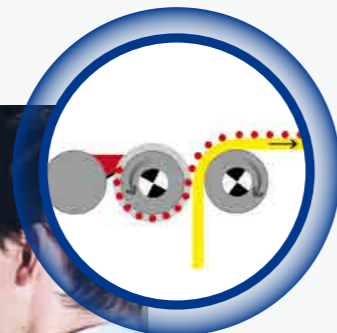


The thermoplastic hotmelt powder is scattered evenly and fixed on the surface by use of pressure and temperature. Like this, even temperature-sensitive materials can be coated in a gentle way; laminations are possible as well; work widths from 1.20 m to 1.70 m. Basis of the hotmelt adhesives: CoPA, CoPES, EVA, TPU, PE.

**Powder scattering**



## OUR POSSIBILITIES TECHNOLOGY & PRODUCTS



**Roller coating & lamination**



Coating of textiles with hotmelt adhesives. A variety of possible application grids and plain films can be applied. Laminations possible, also by use of reactive PU. The thermoplastics melt as from 60 °C. Hotmelts with melting points up to 160 °C can be applied. Work widths up to 2.10m. Basis of the hotmelt adhesives: CoPA, CoPES, EVA, APAO, TPU.

Trimming and cutting of the coated and laminated products to the desired roll sizes; also includes an inspection. Errors get discarded and marked. Optionally, we implement a cutting of the edges. While cutting rolls to length, we can run in a separating PE-film or silicone paper into the product. By use of our cutting machine we can slit the textile rolls to the desired width.

**Processing & Cutting**



### PROGRAM

WICO coats and laminates textiles of various sorts and on the basis of different raw materials. This includes, among others, woven fabrics and knitted goods (based on cotton, PA, PES), foam material (based on PU, PE, latex, EVA), non-woven fabrics (based on PA, PES, PP, glass), membranes, synthetic leather, paper and much more.

### TEXTILE LAMINATION

WICO is a specialist for textile coating and lamination by use of thermoplastic hotmelt adhesives. This category of adhesives offers a number of advantages for the production process at WICO as well as the further processing in the course of diverse possible applications. Coating and lamination of textile carriers by use of thermoplastic hotmelt adhesives contains the fixation of a melted polymer on the textile with the help of pressure and temperature. For this purpose, WICO is equipped with different processes and hence is perfectly suited for the solution of your special demands.



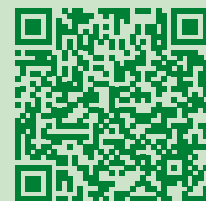
WICO has got the specific experience as contract processor in the sector of textile coating and lamination. Customers appreciate our flexibility, adherence to delivery dates and our technical expertise even when it comes to difficult tasks.

We maintain tight cooperative relations to major companies from the textile-, shoe-, leather- and oil filter industry. Environmental awareness and a distinct sense of quality have highest priority.

WICO is in best contact with suppliers of raw materials, providers of different finishing processes and distributors of textiles. We do not see ourselves only as your commercial but also as your technological partner.

**GLADLY, WE PROVIDE YOU WITH CUSTOM SOLUTIONS – FAR BEYOND THE USUAL.**

**Environmental protection & sustainability** have a high priority in our company. For us, being entrepreneurial does not just mean delivering outstanding economic performance. We also want to act in an ecologically and socially responsible manner. In our **Sustainability Report**, we provide an overview of our sustainability management activities.



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